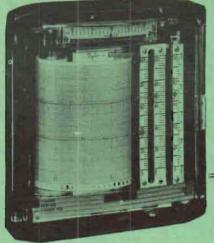


Monthly Bulletin

Never Before . . . SO MANY FEATURES IN SO LITTLE PANEL SPACE!



- Receives Three Variables
- Complete Cascade System

Taylor's 90J Series TRANSCOPE*
Recorder is a giant step forward in
the development of convenience and
compactness for modern instrument
panels. No other recorder, regardless
of size, puts so many features in so
little panel space.

- Front-of-Panel Control Settings
- . Stays on Automatic Control
- Complete Indicating Control Station
 - · More Accurate Recards
 - Interchangeable Components

NEW! the ultimate in **PNEUMATIC PROCESS**

TRANSCOPE CONTROLLER

New in principle and design, and without equal in performance. Especially suited for short spans of measurement. Ideal for time constants of modern processing. Fast and responsive with exceptional adaptability. Components completely interchangeable for convert-

ing in the field. Rugged, compact, simple to maintain.

Ask your Taylor Field Engineer for details.

TAYLOR INSTRUMENT COMPANIES OF CANADA LIMITED
75 Tycos Drive, Toronto 19, Canada

MONCTON, MONTREAL, WINNIPEG, CALGARY, VANCOUVER

Taylor Instruments MEAN ACCURACY FIRST



The Instrument Society of America SARNIA SECTION

has as its objective the odvancement of the orts and sciences associated with the theory, design and use of measuring and control instruments in the various industries in the Sarnia area.

The immediate benefits derived by the Sarnia members include a monthly meeting at which a qualified speaker discusses an instrument subject after which members fraternize with other instrument men and interchange ideas and news at a social hour, a subscription to the "I.S.A." JOURNAL, a subscription to the Sarnia Section "BULLETIN", occess to all technical data, servicing techniques and standardization policies developed by the National Committees of the ISA and an annual school for mechanics and technicians.

As a member of the National body of the Instrument Society of America, a rapidly growing and influential technical society, the member partakes indirectly in the progress of instrumentation made possible by the work of the various National Committees.

Executive Officers for the 1958-59 season are:

Post President R. L. ASSELSTINE

Canadian Oil: Dl. 4-1103, Local 219

891 Burr St., ED. 7-2550

President G. M. HICKS

Polymer ED. 7-8251 1488 Miller Drive, ED. 6-6400

Sarnia, Ont.

Vice-President DON VETTER

947 McCaw Street

Sarnia, Ont.

Secretary L. MARLO FOURNIER

263 Seminole Street

Bluewater, Sarnia, Ont.

Treasurer G. WESTERBERG

799 London Road

Sarnia, Ont.

Bulletin Editor H. D. HOBBS

Dow Chemical

122 Comeron St., DI. 4-3257

Bulletin Advertising Mar. H. O. KOHLMEIER

Polymer: ED. 7-8251, Local 261

957 Beverley, ED. 7-6279

Programs & House J. R. CONNELL

Imperial Oil: DI. 4-4451 169 Richard St., DI. 4-7591

Employment R. J. ROSE

Catalytic

675 Woodhaven Ave., ED. 7-8394

Meetings are held on the fourth Monday of each month from September to May inclusive at 8.00 P.M. The meetings are held at the Vendome Hotel unless otherwise onnounced.

Anyone earning his livelihood through the manufacture or use of instruments ond who is acceptable to the executive body may become a member of the Sarnia Section, I.S.A. Dues are \$12.00 per annum. Associate Members are those who are associated with instruments but who do not earn their livelihood directly from them, such as stationary engineers, process operators, etc. Their dues are \$7.50 per annum.

Copy for "THE BULLETIN" should be sent to the Managing Editor, Mr. H. Hobbs, 122 Cameron Street, Sarnia, Ontario.

BARTON MODEL 237 Differential Pressure Controller



FOR FLOW . . . LIQUID LEVEL . . . DIFFERENTIAL PRESSURE

Model 199 Sensing Unit

CONTROL:

On-Off

Proportional
Differential Gap

Reset

MOUNTING: Pipe, Wall Flush

Ask for Bulletin 237-1

CONOFLO Type LB Valves

Integral Cono J Positioner

No Exposed Moving Parts

Piston Powered
No diaphragm to fail.

Single Seated Design with renewable seat ring.

Streamlined Passageway



BAKER INSTRUMENTS LTD.

WA. 4-9703

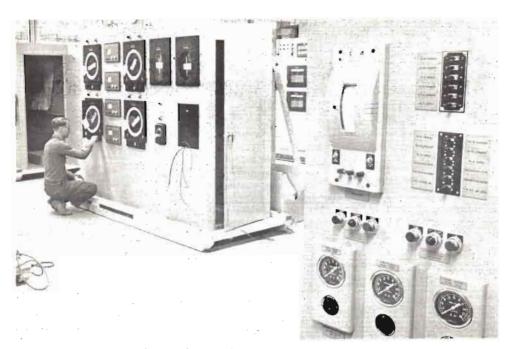
185 DAVENPORT RD.

TORONTO

THERMO ELECTRIC (Canada) LTD.

THERMOCOUPLES MINIATURE & INDUSTRIAL	CONTROLLERS
THERMOWELLS & PROTECTION TUBES	RECORDERS
WIRE & "CERAMO WIRE"	INDICATORS
CONNECTORS PANELS SWITCHES	SPECIAL INSTRUMENTS

Box 10 - BRAMPTON - Ontario



Panel Shop-Honeywell Controls Limited, Scarborough, Ontario

CUSTOMIZED CONTROL PANELS DESIGNED, MOUNTED, TESTED, STARTED...

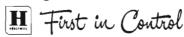
Another Honeywell Service

Honeywell has developed a series of basic panel components which adapt to every conceivable necessity. Whether the requirement is a conventional panel or a complex fully graphic control room panel for processing information, Honeywell will design it, build, test and start it up . . . to do the job *perfectly*.

Write for full information to

HONEYWELL CONTROLS LIMITED, Industrial Division, TORONTO 17, ONTARIO

Honeywell



Foxboro offers you



 application engineering service



• installation assistance



periodic inspection



 supplies, emergency service and replacement parts

505 Eglinton Avenue West Phone HUdson 5-0443 serving Southern Ontario

from

TORONTO

Main Factory & Head Office

THE FOXBORO COMPANY LIMITED

TOWN OF LASALLE MONTREAL, QUEBEC

Offices: Fort William

Sudbury

Vancouver

Edmonton

The "BULLETIN"

VOLUME 8: No. 4 DECEMBER, 1958

EDITORIAL

In this December Bulletin, our contributors are few, and our activities, insofar as the Society is concerned, are almost non-existent.

At the year's end it seems appropriate to remark that the Executive feel pleased with the progress of the section and I see little need that this feeling should not be expressed in print. Our membership is increasing, our financial position is sound and the attendance at our meetings is improving. The meetings themselves have been of a uniformly high quality, and future items on our program indicate that this standard will be maintained.

I am sure that everyone can understand and appreciate our feeling of smug satisfaction at our successful past, and will join us in our optimistic faith in a bright future.

WHAT PRICE A "SMILE"

To make people laugh, is to make them forget. What a benefactor on earth is he who can bestow forgetfulness..

—Hugo

¥.

Contributed by J. R. Graham

NOVEMBER MEETING

The regular monthly meeting of the Sarnia Section, I.S.A., for November, was held the evening of November 24th at the Guildwood Inn. This meeting, as advertised, was a dinner meeting and can only be described as an outstanding success. The desired number of tickets were sold, with little or no effort on the part of our group of low-pressure salesmen, and a very pleasant time was had by all. So much so, in fact, that no one complained of the absence of dancing girls.

Bob Connell turned in his usual superlative performance as program chairman by producing a speaker of great renown, Mr. David M. Boyd, Jr., Head Instrument Engineer, Universal Oil Products Company, Des Plaines, Illinois. I enjoyed Bob's outline of Mr. Boyd's background and manifold interests, as much as Mr. Boyd's enlightening lecture.

It appears, from this lecture, that the performance of electronic instruments in a refining operation gave results far superior to that which comparison tests of individual control system versus their pneumatic equivalents had led Mr. Boyd's organization to expect.

It is concluded that this superiority stems from the lack of hysterisis which is a property of modern electronic measuring devices, which, unlike earlier types, and all pneumatics, have no moving parts. We were shown temperature charts of incredible smoothness, which demonstrated the validity of this assumption. We were given a simplified formula for calculating control settings which cut a wide swathe through the rank undergrowth of confusing equations, planted and cultivated by many theorists. The more I look at Mr. Boyd's dandy little set of figures the more they look like what an ordinary Instrument Mechanic would do by instinct, when confronted by a strange control system. Has the wheel turned full circle? Have we swung from rule-of-thumb to calculus and back again?

If Mr. Boyd has navigated us to such familiar shores once more, we owe him a vote of thanks far more resounding than is in our power to give. We must, we **do**, remain in his debt. Thank you very much.

* * *

The following is contributed by our President, Mr. Mike Hicks. From PUNCH, or THE LONDON CHARIVARI, September 18, 1935.

Business for Pleasure

VI. On Research
"Once we lost our turnip crop
While he was inventing a gun."—Bill Grubbins.

It is not absolutely necessary to have a research department — at least, not one of your own. In fact, probably the most efficient and economical type of research department is to have an employee whom you can really **trust** working in the research department of your principal competitor..

Moreover, not every type of business calls for research, because —

- (1) In some businesses there isn't really much left to find out. It would be a waste of money, for example, to have a perfectly equipped research laboratory if you are making hansom-cabs.
- (2) Research is a long-term affair, and in some types of business the long term may only come after the business has come to an end. It is useless to get a research department to work on some deep technical problem

in the manufacture of, say, shoelaces, since in twenty years' time, when the problem is finally solved, you may be — (a) making wallpaper; (b) in liquidation; (c) in for life.

On the other hand, if there seems to be any likelihood that your business will go on and become an Old Established Concern, money spent on technical research may be a very real investment. Nay, more, it will probably be an Absolutely Typical Investment, since, (a) it costs a lot; (b) it never pays a dividend; (c) if you get tired of it, you cannot sell it.

How to Run a Research Department

- (1) In dealing with all research problems the greatest desideratum is Patience. The greatest of all the research problems is the people who do the research, and in dealing with them Patience is not only a virtue but a necessity. Remember that the research worker's motto is "Rome was not built in a day, and we don't work nightshifts." So the 366 days of a leap year, when the research department doesn't discover anything, are presumably some of the days when Rome was not built.
- (2) It is worse than useless to point out to the research department that sales are falling, that profit margins are non-existent, and that they haven't turned out a new idea for 15 years. You can't expect them to be interested in your beastly sordid business. They are scientists, and you can't hurry science. It was precisely to avoid being hurried by this sort of nonsense that they became research workers.
- (3) Resist the temptation to ask the research department what the blazes is the use of anything it is doing. There are at least six very crushing replies which research people keep for those who ask this question. "Sir," as Faraday said to Mr. Gladstone, "can you tell me the use of a new born child?"
- So, if you are making straw hats, and you find your research department deeply engrossed in inventing a a new ferrochrome alloy, just be quietly encouraging and go away. Who knows, if war broke out, you might be able to turn the place into a steel helmet factory and make a fortune.
- (4) If you are going to have a research department at all, go the whole hog and enter into the spirit of the thing. Build a laboratory and place in it a lot of bottles and benches. Then call a few people from the universities with First Class Honours degrees in chemistry (they are quite cheap at the summer sales). Turn them loose in the laboratory and leave them. For a few days they will probably wander restlessly around, scratching at the doors and howling. But after a while they will settle down and start bending glass tubing and filtering things, perfectly happily. And you

will be able to show them to visitors, which is a nice thing to be able to do.

(5) Try not to interrupt the research department with petty matters. It is a common mistake when some technical problem arises for the Managing Director to say, "Well, why shouldn't we get the research people in on this? After all, what are they there for?" Now this not only shows an entire lack of understanding of the meaning of research, but it is liable to cause difficulties. For with problems of this kind, an answer is usually required quickly — say before the following Winter — and when we consider that the research department will have to set to work and bend special glass tubing and filter Heaven knows what before it can begin, it is clear that to demand an answer to a question before next Winter is very like trying to build Rome.

It is far better, if you need a quick answer on some technical problem, to get a roughly approximate one from old Joe Binks, the foreman, who hasn't had the disadvantage of a scientific education. Give the research department only big long-term problems and leave the results in trust for your heirs.

To sum up, the following are the main advantages and disadvantages of a research department:

- (1) It does no harm.
- (2) Visitors and shareholders are impressed by the sight of so much science and the smell of so much sulphuretted hydrogen.
- (3) It provides congenial employment for a number of people who otherwise would invariably be reduced to teaching small boys that $2HCL + Zn = ZnCL_2 + H_2$.
- (4) One of these days some one may find out something which will make all the difference to your business. The thing is at least statistically possible.
- (5) Scientists are usually nice quiet lads without vice. Disadvantages:
 - (1) Cash.

We cannot visualize any business man, camparing the advantages with this single slight impediment, being in any doubt as to what he should do. Money isn't everything, and you can always get somebody eminent to come down and open the Research Block.

Best Wishes

of the Season

to our

READERS

and

ADVERTISERS



WRITTEN ON A ROLL CHART

THE CASE FOR LEVITY

For more years than I care to think about, I have been employed at Instrument work. The jobs I have had, have given me enjoyment and education, as well as filling the primary purpose of financial sustenance. During this period, I have learned, and forgotten, a great deal about our work and the technical side of industry. This, however, has formed only a minor part of the education, I mentioned acquiring. Far more than this has been the study of human behaviour afforded me by the multitude of people, with whom my work has brought me in contact. This study continues, and I expect to never reach conclusion, but certain facts appear inescapably true.

Abraham Lincoln once said, "Nearly everyone can stand adversity, but the true test of a man's character is to give him power." This is a quotation, that my own observations bear out. We have all heard it said about someone, — "Old so-and-so is nasty at work, but get him at a party and he is swell!" How much better than such a man is one, who does his job properly and remains a member of the human race both places.

There are others, who while they have no Captain Bligh tendencies, go at their work with the dedicated fervour of a Crusader. There is no room for real enjoyment in the lives of such people. The job goes home with them, and home, in fact becomes merely an accessory to their chosen pursuit. Such are often popular with employers, who may judge men by outward appearance and feel that merit accompanies the furrowed brow. They are also popular with their juniors, who forsee early demise and room for promotion. We all know that the work we do, must be performed properly and that it is of vital importance to the industry we serve. Our job, or anyone's job, however, should not be a sort of sacred cow to be always approached with ceremonious reverence. It is often the case, that a worker, who can see the humour in life about him, will have more tangible results to show for each day's work than his neighbour the sacred cow-boy.

My contention is that we can all be happier, and accomplish more for our employers, and our families, if we keep the human side uppermost and look at ourselves with the humerous penetration that this column has ever aimed for.

I cannot close without a little poetry, so here is something from an author too long dead to prosecute.

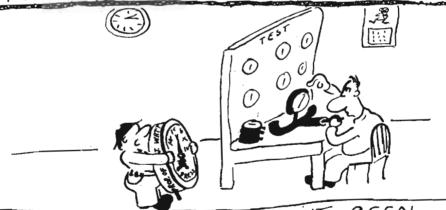
---H. Hobbs.

Let me play the fool: With mirth and laughter let old wrinkles come, And let my liver rather heat with wine Than my heart cool with mortifying groans. Why should a man, whose blood is warm within, Sit like his arandsire cut in alabaster? Sleep when he wakes and creep into the joundice By being peevish? I tell thee what, Antonia— I love thee, and it is my love that speaks— There are a sort of men whose visages Do cream and mantle like a standing pond, And do wilful stillness entertain. With purpose to be dress'd in an opinion Of wisdom, gravity, profound conceit, As who should say "I am Sir Oracle, And when I ope my lips let no dog bark! O my Antonia. I do know of these That therefore only are reputed wise For saying nothing, when, I am very sure, If they should speak, would almost damn those ears Which, hearing them, would call their brothers fools

The Merchant Of Venice. Act | Scene |.



IT SURE 15 A SNEAKY WAY OF GETTING US TO WATCH THE PANEL BOARD

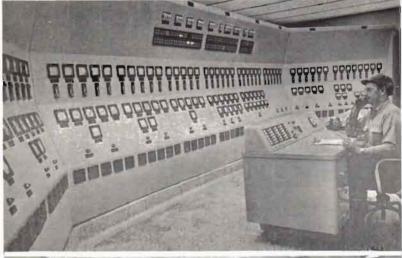


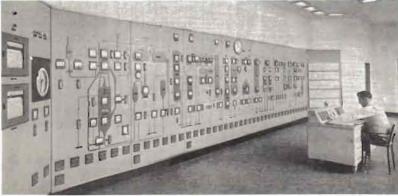
HERE'S ONE THAT HASNT BEEN CHANGED FOR SOME TIME. I FOUND IT ON A STEAM PUMP BEHIND THE UNIT.

Process-Instrument Systems Limited

1918 AVENUE ROAD, TORONTO 12, ONTARIO RU. 7-4218

- Askania Hydraulic Controls for Heavy Duty Applications
- R/S Butterfly Control Valves
- Daniel Orifice Fittings and Plates
- Dekoron Instrument Tubing
- Kates Flow Regulators
- Limitorque Electric Valve Operators
- Scam Annunciators
- Swartout Electronic Controls





SWARTOUT AUTRONIC CONTROLS-



MERCURY & DRI-FLO ORIFICE METERS



- Positive Displacement Meters
- · "American" Orifice Meters
- Orifice Plates and Meter Runs
- Needle Valves
- Robinson Orifice Fittings
- Cannon Meter Pens
- Security Valves
- O. I. C. Valves



Head Office MILTON, ONT.

Western Division EDMONTON, ALTA.

Sales Offices also at Calgary, Montreal, and Regina

INDUSTRON

CORPORATION

297 CARLTON ST., TORONTO 2

WAInut 1-2032

HALLIKAINEN-SHELL — Continuous Recording Viscometer and Gravitometer for Lube streams, Bunker streams, Asphalt etc. — Continuous Vapour Pressure Recorder for Gasoline Blending — Colour Alarm — Initial Boiling Point Recorder — Thermometer Calibration Bath — etc.

HALLIKAINEN-TIDE WATER OIL CO. — Continuous Acid Analyzer for gasoline alkylation plants.

BECKMAN — Continuous Industrial Gas Chromatograph — L-B Infrared Analyzer — Electrolytic Hygrometer — Ratio Recording Flow Colorimeter — Continuus Oxygen Analyzers.

INDUSTRIAL GAUGES CORPORATION — Electronic Refractive Index Recorder.

"Continuous Analyzers for the Oil & Petrochemical Industries"

INSTRUMENTATION & CONTROL

PRESSURE

TEMPERATURE



FLOW

LEVEL

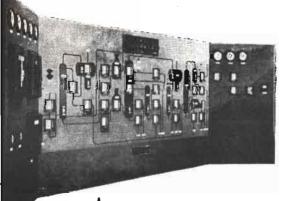
EVERSHED & VIGNOLES (CANADA) LTD.

P. O. BOX 100

MElrose 3-5937

TORONTO 19, ONT.

when you have problems of measurement and control



CONSULT FP

the specialists in

- Complete Process Instrumentation
- Data Reduction
- Panel Boards (Graphic and Standard)
- . Water Treatment Equipment



FISCHER & PORTER (Canada) LTD.

HEAD OFFICE & PLANT: TORONTO, ONTARIO BRANCH OFFICES: MONTREAL & VANCOUVER IN THE U.S.A.: FISCHER & PORTER COMPANY, HATBORD, PA.

Swagelok TUBE FITTINGS

MALE CONNECTOR



MALE ELBOW



VALVES with Swagelok Ends



YOUR LOCAL STOCK: BRASS, STEEL, STAINLESS STEEL, ALUMINUM, MONEL, ZYTEL*, POLYETHYLENE

For 1/16" o.d. to 1" o.d. tube size and up to 1" pipe thread supplied in any machinable, ductile material.

* DuPont trade name (Nylon)

CRESCENT ARMORED MULTITUBE

SPIRALLY CABLED, SHEATHED, ARMORED BUNDLED TUBING

For maximum strength and flexibility without distortion when bent. Up to 37 tubes 1/4" o.d. of COPPER, ALUMINUM, STEL, POLYETHYLENE, or NYLON in one cable 2 inches diameter with 11 inch bending radius. Flexible interlocked armor of GALVANIZED STEEL, ALUMINUM, BRONZE or MONEL.

LOWER INSTALLED COST REUSABLE PERMANENTLY PROTECTED.

NUPRO VALVES

ALL PLASTIC NEEDLE VALVES

PURGE VALVES for hydraulic and pneumatic lines

Heat exchanger TUBE PLUGS, brass, steel, stainless steel, Monel

Condenser TUBE PLUGS of hygroscopic fibre

HOKE SWAGELOK END VALVES

Minature meedle valves

Bellows sealed valves

Bar stock valves
Togale valves

Corrosion resistant valves Union bonnet valves

Check Valves

Brass

Stainless Steel

Steel

CAJON PIPE FITTINGS

Metallic and non metallic pipe fittings in any quantity to your specification...

Custom Fittings Special Alloys Precision Fabricated

Tubefit Limited

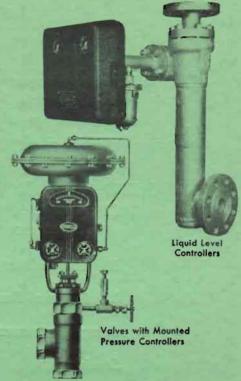
800 CATHCART BLVD. EDgewater 7-8803 SARNIA. ONTARIO





Differential Pressure Transmitters





Mason-Neilan

Serves the Process Industries with Accurate and Reliable Control Equipment

Mason-Neilan offers a wide variety of standard and specialized automatic control equipment for process and associated services. Each type is a development of practical engineering based on experience gained in close contact with industrial control problems. Each is specifically designed to do an exceptional job. In Masoneilan products you get engineered equipment that assures superior performance, long life with minimum maintenance.

Industrial Control Specialists Since 1882

MASON-NEILAN

Division of Worthington (Canada) 1955 Ltd.

General Offices & Works - BRANTFORD, ONT.



Branch Offices or Distributors:

Montreal Toro

Toronto

Winnipeg

Calgary

Edmonton

Vancouver

e have the pleasure of serving Industry in the Sarnia Area, representing the following manufacturers of quality instruments, controls and accessories:

FISHER GOVERNOR COMPANY OF CANADA LIMITED

WOODSTOCK, ONTARIO

Diaphragm Motor Valves

Liquid Level Controllers

Pump Governors

Strainers

Gas Regulators

LPG Regulators

Continental Butterfly Valves

TRINITY EQUIPMENT CORPORATION

CORTLAND, NEW YORK

Trinity Thermowells

Industrial Dryers

G. W. Beecroft Company Limited

254 Merton Street TORONTO 7, ONTARIO